

Std 19/12/06

Dart Aerospace Ltd.

Date: Wednesday, 12/13/2006 2:25:46 PM
 User: Kim Johnston

Process Sheet

Split 2

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 29928
 Estimate Number : 10560
 P.O. Number : N/A
 This Issue : 12/13/2006 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL / MED FAB
 Previous Run : 29689
 Written By :
 Checked & Approved By : 061213
 Comment : Est: A 04.05.17 New issue KJ/JLM

Drawing Name : CABIN HEATER 206

Part Number : DSI 9051
 Drawing Number : DSI 9051 REV. A
 Project Number : N/A
 Drawing Revision : A
 Material : N/A
 Due Date : 12/15/2006 Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP DSI 9051CHG001

KS 06.12.15

* 2.0 - 29928A JET



Comment: Sub-Component JET

2 X D2003-077 B 29928A x3 ✓

B29990 1X 06/12/15

* 3.0 29928B DOUBLER



Comment: Sub-Component DOUBLER

4 X D2008-001 B 29928B ✓

4.0 AN8336D Elbow, Bulkhead-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Elbow, Bulkhead-M-Flare

Pick: Packing Kit

Qty Part Number Description Batch

2 AN833-6D Elbow

M101925 ✓

5.0 AN9246D Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut

Pick: Packing Kit

Qty Part Number Description Batch

2 AN924-6D Nut

M101369 ✓

06/12/15

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN HEATER 206

Job Number: 29928

Part Number: DSI 9051

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

P 7/10/31 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI 9051

Location:

PPP Rev: *draft*

P 7/10/31 (1)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(1)

Comment: FINAL INSPECTION/W/O RELEASE

P 7/10/31

Job Completion



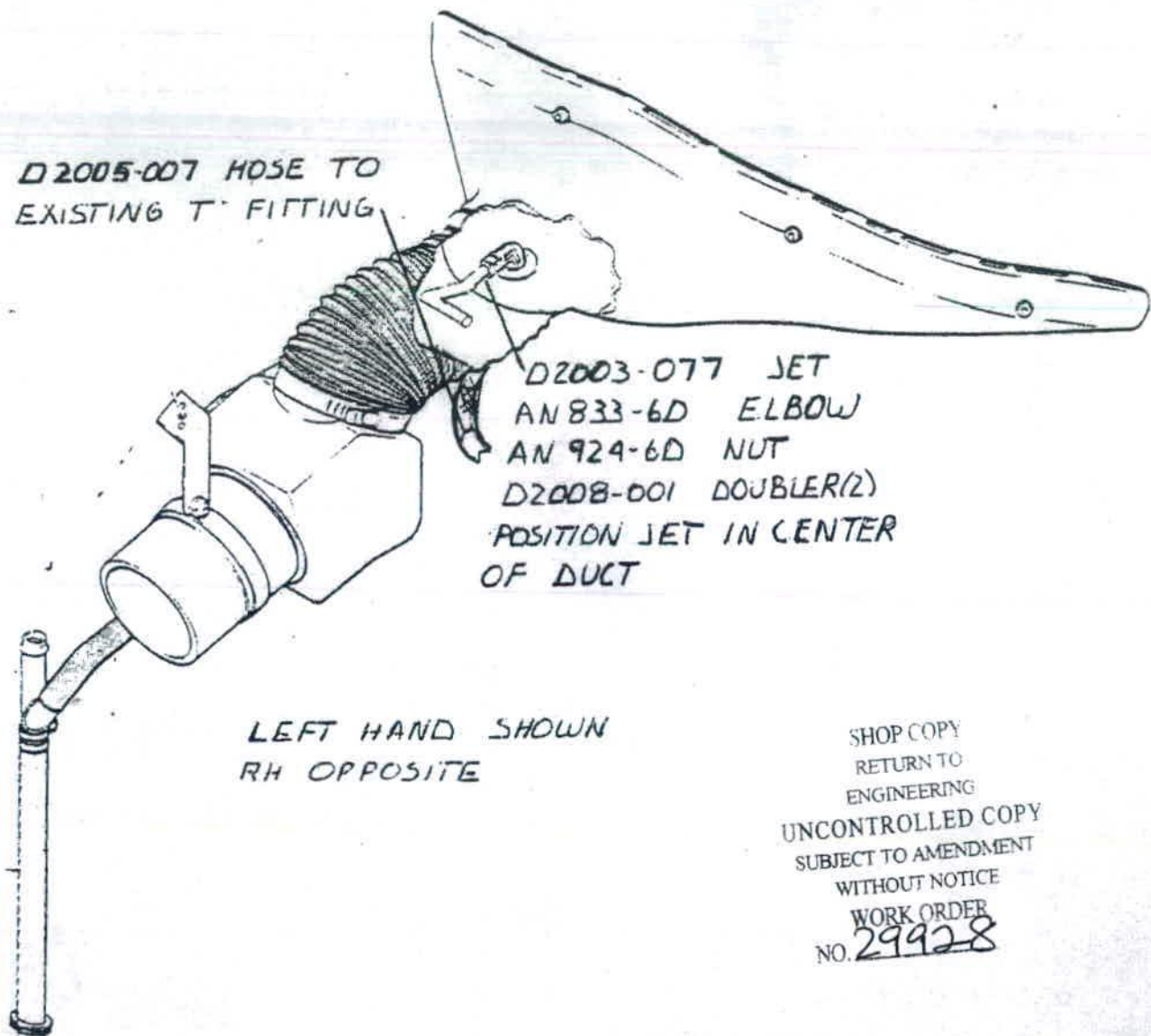
U 07.01.31

DART

DESIGN <i>BW</i>	DRAWN BY <i>BW</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DW</i>	APPROVED <i>BW</i>	DRAWING NO. DSI 9051	REV. A SHEET 1 OF 1
DATE 96:10:30		TITLE ADDITION OF ASPIRATORS	

DART SERVICE INSTRUCTION DSI 9051
AMMEND DRAWING D206-570
ADD ASPIRATOR JETS AS OPTION TO INSTALLATION

D2005-007 HOSE TO
EXISTING T FITTING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29928

